

**IN THE UNITED STATES DESIGNATED OFFICE (DO/US)**

Applicant(s): Herbold et al.  
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Title: DISK MILL

Docket No.: 034691/313122  
Customer No.: 00826

Mail Stop PCT  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**SECOND PRELIMINARY AMENDMENT**

Sir:

Please enter this Second Preliminary Amendment and amend the above-identified application as follows:

**Amendments to the Specification** begin on page **2** of this paper.

**Amendments to the Claims** are reflected in the listing of claims beginning on page **3** of this paper.

**Remarks** begin on page **6** of this paper.

An **Appendix** is attached following page **6** of this paper.